

Work Order ID 51946

September 10, 2009 8:51:16 AM



DSI 9466/67
3464
2009
666
DEC 3 2009
Page 1

Item ID: K642-511
Revision ID: N/A
Item Name: saddle kit 642-511

Accept



Setup Start



Stop



Start Date: 9/11/09 Start Qty: 1.00
Required Date: 9/18/09 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev M

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Create White labels per PPP K642-511

CHG004

808/10/06

Signature

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/10/11 scf

Work Order ID 51946

September 10, 2009 8:51:21 AM



Page 2

Item ID: K642-511

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: saddle kit 642-511

Start Date: 9/11/09 Start Qty: 1.00



Cust Item ID:

Required Date: 9/18/09 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

27503/10/06



QC

Memo

0.00

Quality Control



P

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K642-511 Location:

PK

9/10/07

WSP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/07

MF 09-10-07

Picklist Print

September 10, 2009 8:50:30 AM

Page 1

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Start Date: 9/11/09

Required Date: 9/18/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C35A		Purchased	No			110	Each	159.0000	3.0000			

S 
BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	159	
106541	19	
110155	36	
111724	50	
112489	50	
18918	4	

1105554

AN3C36A Purchased No

110 Each 192.0000 9.0000

S 
BOLT

9/10/12 @ 50

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG	4	
101261	4	

Main Warehouse

ST	188	
111917	67	
111925	71	
112454	50	

111917 50

Picklist Print

September 10, 2009 8:50:30 AM

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C41A		Purchased	No			110	Each	189.0000	8.0000			



BOLT

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

103324

4

Main Warehouse

ST

185

108409

14

111925

71

112431

100

108409 SD

AN4C6A

Purchased

No

110

Each

166.0000

12.0000



Bolt

9/10/2

(12) SD

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

103344

4

Main Warehouse

ST

162

111724

162

111724 SD

Picklist Print

September 10, 2009 8:50:30 AM

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C11A 1		Purchased	No			110	Each	122.0000	8.0000			



Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

104817

4

Main Warehouse

ST

118

111925

68

112489

50

111925 SC

AN5C12A

Purchased

No

110

Each

102.0000/4.0000



9/10/2

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

100

110847

20

111925

50

112489

30

110847 SC

Picklist Print

September 10, 2009 8:50:31 AM

Page 4

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511



Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN5C13A		Purchased	No			110	Each	120.0000	4.0000			
												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

118

107615

2

107800

16

111648

50

111925

50

107800 SP

AN5C15A

Purchased

No

110

Each

129.0000

1.0000



Bolt

9/10/2 @

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

129

105125

1

109148

28

111819

100

109148 SP

September 10, 2009 8:50:31 AM

Shop Packet Print

Page 4

Picklist Print

September 10, 2009 8:50:32 AM

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C32A		Purchased	No			110	Each	116.0000	2.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

18918

4

Main Warehouse

ST

112

110155

71

111808

41

110155 SP

AN5C34A

Purchased

No

110

Each

170.0000 < 2.0000

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

168

110342

58

111648

50

112454

60

110342

① SP

9/10/2 SP

Picklist Print

September 10, 2009 8:50:32 AM

Page 6

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C35A		Purchased	No			110	Each	131.0000	1.0000			



Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

131

107551

31

108084

50

108407

50

AN960C10L

Purchased

No

110

Each

7,226.000

24.0000



washer

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

100

103585

100

Main Warehouse

ST

7126

112116

2126

112612

5000

107551 SP

9/10/2 @ SP

112116 SP

September 10, 2009 8:50:32 AM

Shop Packet Print

Page 6

Picklist Print

September 10, 2009 8:50:33 AM

Page 7

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416L		Purchased	No			110	Each	1,116.000	24.0000			

WASHER

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	44	
104925	44	
Main Warehouse		
ST	1072	
111808	67	
111916	5	
112612	1000	

AN960C516L

Purchased

No

110

Each

345.0000

8.0000

WASHER

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	345	
109545	12	
111650	33	
111916	300	

September 10, 2009 8:50:33 AM

Shop Packet Print

Page 7

Picklist Print

September 10, 2009 8:50:33 AM

Page 8

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Start Date: 9/11/09

Required Date: 9/18/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-648-013RevB		Manufactured	No			110	Each	4.0000	1.0000			



GHW Modification

@ CHC7002

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG

4

48226

1

50305

3

110

Each

362.0000

16.0000

48226 SF

9/10/1 40 SD

D2652RevA

Manufactured

No



Bushing

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST

235

21091

0

45318

16

46608

12

48187

207

48187 SD

Main Warehouse

ST40

83

50271

83

September 10, 2009 8:50:33 AM

Shop Packet Print

Page 8

Picklist Print

September 10, 2009 8:50:53 AM

Page 9

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2712RevB		Manufactured	No			110	Each	451.0000	10.0000			



Set Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	50	
29962	50	
Main Warehouse		
ST	401	
16400	20	
43810	11	
45247	25	
47603	145	
48235	200	

45247 SP

D2932-1RevC

Manufactured No

110

Each

5.0000

1.0000



Saddle LH Out, 206

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5	
43496	1	
48188	4	

48188 SP

September 10, 2009 8:50:53 AM

Shop Packet Print

Page 9

Picklist Print

September 10, 2009 8:50:53 AM

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2933-1RevC

Manufactured

No

110

Each

8.0000

1.0000



Saddle LH In, 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

43500

1

47569

3

48190

4

D2934RevB

Manufactured

No

110

Each

106.0000

2.0000



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

6

31929

6

Main Warehouse

ST

40

47947

40

Main Warehouse

ST55

60

50376

60

47569 SP

9/10/1

SP

47947 SP

Picklist Print

September 10, 2009 8:50:59 AM

Page 11

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2935RevB		Manufactured	No			110	Each	121.0000	2.0000			



Saddle Spacer

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

OFFSHORE

FG	6	
----	---	--

31793	6	
-------	---	--

Main Warehouse

ST	115	
----	-----	--

47948	43	
-------	----	--

50211	72	
-------	----	--

D2938-1RevC

Manufactured No

110

Each

12.0000

4.0000



Saddle LH Out, 206

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	5	
----	---	--

43498	1	
-------	---	--

48191	4	
-------	---	--

Main Warehouse

ST428A	7	
--------	---	--

48536	7	
-------	---	--

47948 SP

9/10/1 @ SP

48191 SP

September 10, 2009 8:50:59 AM

Shop Packet Print

Page 11

Picklist Print

September 10, 2009 8:50:59 AM

Page 12

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511


Start Date: 9/11/09

Required Date: 9/18/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2939-1RevC		Manufactured	No			110	Each	11.0000	1.0000			
<div>  </div>												
Saddle LH In, 206												

Warehouse Loc Qty Loc Code

Location


Main Warehouse

ST 11

43499 1

47115 2

48193 8

D3396-3RevB		Manufactured	No			110	Each	71.0000	2.0000			
<div>  </div>												
Spacer												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 10

26772 10

Main Warehouse

ST 61

45667 9

48196 52

47115 SL

91101 SL @

45667 SL

September 10, 2009 8:50:59 AM

Shop Packet Print

Page 12

Picklist Print

September 10, 2009 8:51:04 AM

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-043RevE		Manufactured	No			110	Each	68.0000	1.0000			



Tow Ring

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	48
45743	4
47857	4
48249	20
50176	20

47857 SP

Main Warehouse

ST464	20
50387	20

D3456-1RevA

Manufactured No

110

Each

232.0000

1.0000



Washer

9/10/11 SP

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG	7
25701	7

Main Warehouse

ST	225
46752	25
51653	200

51653 SP

Picklist Print

September 10, 2009 8:51:05 AM

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3457-1RevA

Manufactured

No

110

Each

103.0000

2.0000



Washer

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG

10

32409

10

Main Warehouse

ST

93

45913

93

D3672-1RevB

Manufactured

No

110

Each

1,186.0000

24.0000



Phenolic Washer

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

686

39275

19

42329

121

47628

546

Main Warehouse

ST117

500

51674

500

45913 SP

9/10/11

② SF

47628 SP

Picklist Print

September 10, 2009 8:51:10 AM

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511


Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3RevB S  Phenolic Washer		Manufactured	No			110	Each	919.0000	24.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 419

34471 56

48258 363

Main Warehouse

ST117 500

51596 500

D3672-7RevB

Manufactured No

110 Each

790.0000 24.0000



Phenolic Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 790

35522 290

51696 500

September 10, 2009 8:51:10 AM

Shop Packet Print

9/10/11 @ SP

Picklist Print

September 10, 2009 8:51:10 AM

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511



Comments:

Start Date: 9/11/09



Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-3		Purchased	No			110	Each	5,324.000	20.0000			
												
Nut												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	80	
103691	80	
Main Warehouse		
ST	5244	
111819	78	
112243	190	
112314	4976	

MS21043-4		Purchased	No			110	Each	1,413.000	13.0000			
												
Nut												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	1373	
111819	35	
112243	38	
112314	1000	
112492	300	

112243 SP

9/10/11 @ SP

112314 SP

Picklist Print

September 10, 2009 8:51:16 AM

Work Order ID: 51946

Parent Item: K642-511RevN/A

Parent Item Name: saddle kit 642-511



Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-5 S  Nut		Purchased	No			110	Each	744.0000	4.0000 			alrol 1 @ sf

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	744	
110180	7	
111119	37	1119 sq
111819	200	
112314	500	

REFERENCE ONLY

DART AEROSPACE USA, INC.

D206-642

Page 25 of 34

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

Item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-541	SKIDTUBE
				X		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D3274-041	SKIDTUBE ASSEMBLY
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			AN3C4A	* BOLT ⁽¹⁾
5A			2			AN960C10L	* WASHER ⁽¹⁾
5B			2			D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				* AN3C41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21043-3	NUT
12B	16	16				D3672-5	WASHER (REPLACES NAS1515H5)
13	4	4				AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4				AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8				AN960C516L	WASHER
15B	8	8				D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12				AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L	WASHER
18	12	12				MS21043-4	NUT
20A			9	9		D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A			1	1		D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A			1	1		D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B			1	1		D3536-15	* GASKET ⁽¹⁾
23A			1	1		D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B			1	1		D3536-23	* GASKET ⁽¹⁾
24A			1	1		D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B			1	1		D3536-39	* GASKET ⁽¹⁾
25A			1	1		D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B			1	1		D3536-35	* GASKET ⁽¹⁾
26A			78	78		AN3C4A	* BOLT ⁽¹⁾
26B			78	78		AN960C10L	* WASHER ⁽¹⁾
26C			78			ALS7-1032-130 (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)	* INSERT ⁽¹⁾
30	1	1				D3407-043	TOW RING
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34			1			AN4C5A	BOLT
35			1			AN960C416	WASHER
36			1			D3413-1	RING
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER

continued on next page...

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: M
Date: 09.04.03

51946

REFERENCE ONLY

DART AEROSPACE USA, INC.

D206-642
Page 26 of 34

continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
40					2	D3414-041	LUG ASSEMBLY (GHW)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B	1	1				AN5C15A	BOLT
60	2	2				AN5C32A	BOLT
61	2	2				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

51946

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC

Revision: M
Date: 09.04.03

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2

REF. CANADIAN STC: SH98-4
REF. FAA STC: SA00475SE
REF. EASA STC: EASA.IM.R.S.01320

REFERENCE ONLY

PURPOSE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, ACHIEVING THE REQUIRED 1.5-2 THREADS IN SAFETY MAY BE IMPOSSIBLE WHEN FASTENING AN3C41A BOLTS THROUGH THE SADDLES.

CHANGE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, THE QTY(16) D3672-5 WASHERS ARE REPLACED WITH THINNER D3672-7 WASHERS. THE PARTS LISTS ARE UPDATED AS INDICATED BELOW:

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)
32.17 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (D206-642)
32.18 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -513	QTY -514	QTY -545	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

51946

A	NEW ISSUE	CP	09.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	CP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WASHER CHANGE	NTS
DATE	09.06.17	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	